INSTRUCTION MANUAL FOR

AILTECH 71
NOISE GENERATOR POWER SUPPLY

REVISION C

AILTECH
A CUTLER-HAMMER COMPANY
CONTROL
CITY OF INDUSTRY, CA 91748

Use AILTECH supplied power cord(s)
when operating AILTECH equipment.

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A CUTLER-HAMMER COMPANY
CONTROL

EAST COAST OPERATION • 815 BROADHOLLOW ROAD • FARMINGDALE, NEW YORK 11735

WEST COAST OPERATION • 19535 EAST WALNUT DRIVE • CITY OF INDUSTRY, CA. 91748

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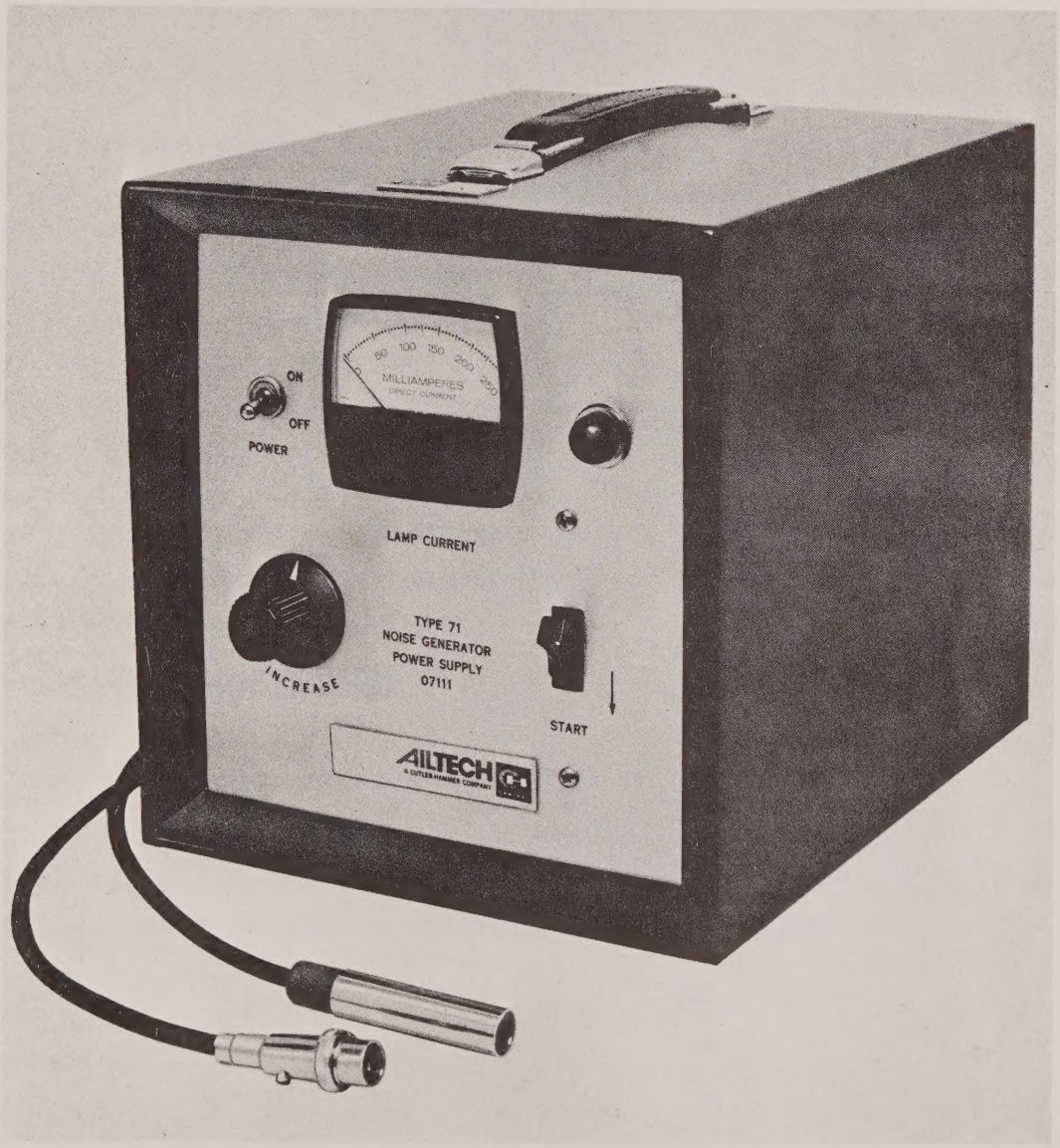

FIGURE 1. AILTECH 71 NOISE GENERATOR POWER SUPPLY

SECTION VI
MAINTENANCE

The preventive and corrective maintenance procedure outlined in this section should be followed to obtain maximum service from the equipment. The preventive maintenance procedure consists of performing voltage measurements at significant points in the circuit, measuring the start-voltage spike, and checking the lamp discharge current. A Tektronix Type 512 oscilloscope, or equivalent, must be used to measure the start-voltage spike. A noise generator must be used to check the discharge current. The maintenance procedure consists of troubleshooting the equipment and repairing and replacing defective components. A schematic diagram (Figure 4) and Replaceable Parts List (Section VII) are provided for this purpose.

A. VOLTAGE MEASUREMENTS

NOTE

All measurements made with 115-V AC input.

Use a DC voltmeter to measure the DC voltage from the points indicated on the schematic diagram to ground. The values obtained under no-load conditions should be as specified.

Point	Volts DC
A	0
B	160
C	320
D	320
E	320

B. START-SPIKE MEASUREMENT

To measure the start-spike voltage, proceed as follows:

1. Short circuit the two pins of the cathode connector.
2. Connect a high-voltage oscilloscope probe such as the Tektronix P6013, to the anode connector.
3. Wrap a piece of hook-up wire around the high-voltage (anode) lead at least three turns. Connect one end of this wire to the trigger input jack of the oscilloscope to synchronize the oscilloscope to the spike. The other end of the wire is not terminated.
4. Adjust the oscilloscope for a sweep rate of 10,000 μsec/cm.
5. Connect the power plug to a 115-V AC source.
6. Set the POWER ON OFF switch (2, Figure 2) to ON.
7. Close the spring-loaded START switch (5) and release it. Measure the spike voltage amplitude on the oscilloscope as the START switch (5) is operated.
8. Multiply the oscilloscope reading by the probe attenuation (typically 1000) to obtain the spike voltage (2000 V nominal).

C. CHECK OF LAMP-START AND LAMP-DISCHARGE CURRENT

Set up the AILTECH 71 and a noise generator for normal operation. After the gas-discharge tube fires, turn the INCREASE current control (1) to the maximum clockwise position and observe the LAMP CURRENT meter (3). It should indicate more than 250 mA. With the lamp still fired, turn the INCREASE current control (1) to the maximum counterclockwise position. The meter should now indicate less than 150 mA. For high line voltage or special noise tubes, a series resistor of appropriate power ratings can be used to obtain lower output currents with no reduction in firing capability.

D. REPAIR

If it is necessary to return the equipment to the manufacturer for repairs, please write to the AILTECH, West Coast Operation, Sales Department, 19535 East Walnut Drive, City of Industry, CA 91748. Give complete information concerning the nature of the failure and how the equipment was used when failure occurred. Also provide the type and serial numbers of the unit. After receipt of this information, special instructions will be supplied concerning the return of the equipment. All equipment should be packed and shipped in accordance with these instructions, with transportation charges prepaid. A failure report should accompany shipment of the equipment. Sufficient packaging material should be used to prevent in-transit damage.

SECTION VII

REPLACEABLE PARTS LIST

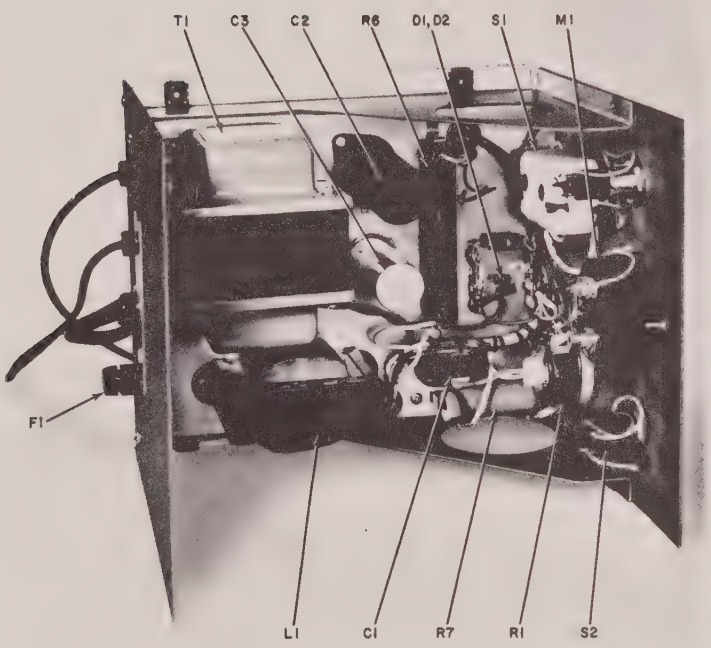

FIGURE 5. COMPONENT LAYOUT

Symbol (Figure 5)	Description	Manufacturer	Part Number
C1	Cap.,0.006μF,1500 V DC	05571	MB-D6
C2,3	Cap.,40μF,450 V DC	05571	TVL 1725
C4	Cap.,0.001μF,600 V	71590	DD-102
D1,2	Rectifier, Silicon	Com'l	1N2071

Symbol (Figure 5)	Description	Manufacturer	Part Number
F1	Fuse, Slow Blow, 1.5 A	75915	31301.5
I1	Lamp, Indicator, Neon	24455	NE-51
J1	Connector Assembly, Cathode	12678	115386
J2	Connector Assembly, Anode	12678	212524
L1	Choke, 4 H	12678	119489
M1	Meter, mA	12678	207936
R1	Res., Var., 1000 Ω, 50 W	44655	0326
R2	Res., Fixed, 10 Ω, 2 W	Com'l	RC42GF100J
R6	Res., Fixed, 300 Ω, 25 W	63743	25-20F300
R7	Res., Fixed, 1000 Ω, 25 W	44655	0405-1K
R8	Res., Fixed, 130 K, 2 W	Com'l	RC42GF134J
S1	Switch, Tumbler	72268	9901
S2	Switch, Toggle	27193	8370K7
T1	Transformer, Power	26667	N67A

VENDOR CODE LIST

Code No.	Name and Address
05571	Sprague Electric Co., Pacific Div., Los Angeles, CA
12678	AILTECH, a Cutler-Hammer Co., City of Industry, CA
24455	General Electric Co., Schenectady, NY
26667	Triad-Utrad Div., Litton Industries, Huntington, IN
27193	Cutler-Hammer Specialty Products Div., Milwaukee,WI
44655	Ohmite Manufacturing Co., Skokie, IL
63473	Ward-Leonard Electric Co., Inc., Mt. Vernon, NY
71590	Centralab Electronics Div., Globe Union, Inc., Milwaukee, WI
72268	Harvey Hubbell Industrial Controls Div., Madison,OH
75915	Littelfuse, Inc., Des Plaines, IL

WARRANTY

Except for tubes, fuses, and batteries which carry no warranty, Cutler-Hammer, in connection with equipment sold, agrees to correct any defect in workmanship or material which may develop during the period of one year from the date of shipment under proper or normal use and not in excess of the original manufacturer's life expectancy ratings, by its option to repair or replace, FOB point of shipment, the defective part or parts, and such correction shall constitute a fulfillment of all Cutler-Hammer liabilities in respect to said apparatus.

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SECTION I
INTRODUCTION

The AILTECH 71 Noise Generator Power Supply, Part Number 07111 (hereinafter referred to as the AILTECH 71), provides the high voltage necessary to fire argon and neon discharge tubes in noise generators (Figure 1). The output discharge current from these tubes can be adjusted to 250 mA with the INCREASE current control (1, Figure 2). Filament-type and cold cathode tubes can be operated from the AILTECH 71.

Two 6-foot cables are supplied to connect the AILTECH 71 to AILTECH 70 Noise Generators.

SECTION II
SPECIFICATIONS

The specifications for the AILTECH 71 are:

Part Number	07111
Size	9-1/4 in high (23.5 cm) x 8-3/4 in. wide (22.2 cm) x 10-1/2 in. (26.7 cm) deep
Weight	15 lb.(6.8 kg)
Input*	115 or 230 V AC, 50-60 Hz, 50 W
Output	Spike voltage: 2000 V (nominal) Discharge current variable to 250 mA
Duty	Continuous for all currents up to 250 mA
Filament current	200 mA maximum in START position

*The AILTECH 71 is factory wired for 115-V operation. To operate with 230 V slight modifications are necessary. (See Section IV.)

SECTION III

CONTROL FUNCTIONS

The functions of the controls and indicators are:

Nomenclature	Index No. (Figure 2)	Function
INCREASE current control	1	Varies discharge current of gas discharge tube
POWER ON OFF switch	2	Turns power on and off
LAMP CURRENT meter	3	Indicates discharge current
Indicator lamp	4	Indicates presence of input power
START switch	5	Controls firing of gas discharge tube

SECTION IV
OPERATING INSTRUCTIONS

To operate the AILTECH 71, proceed as follows:

1. Connect the cathode connector (7, Figure 2) to the cathode end of the noise generator being used. Insert the cathode connector in line with the axis of the noise generator. To prevent damage to the noise lamp, be sure that the tube pins line up with the connector. The nut-retaining spring must seat flush against the connector mount, without excessive pressure, before the locknut is tightened.

2. Push the anode connector (6) into position at the anode end of the noise generator.

3. Connect the line cord to a primary power source.

4. To fire the lamp, place the POWER ON OFF switch (2) to ON; the indicator lamp (4) should light. Push the START switch (5) down and then release it. This generates a high-voltage pulse between the anode and the cathode of the tube and ionizes the gas.

CAUTION

A high-voltage pulse is generated when the START switch (5) is released. The connectors to the signal generator must be in place before the switch is operated. Check all connectors after each setup.

5. After the discharge tube fires, the LAMP CURRENT meter (3) will indicate the discharge current. Adjust the INCREASE current control (1) to the proper setting for the particular noise generator being used. (This information is given in the instruction handbook for the noise generator.)

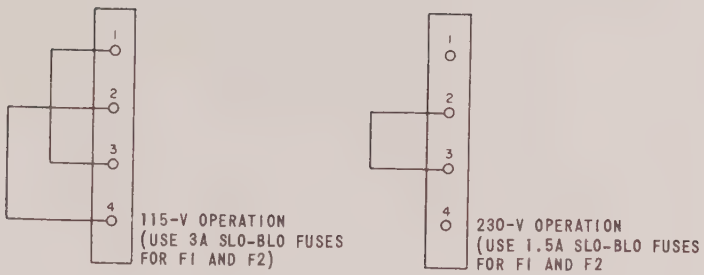
6. Turn off the discharge by placing the POWER ON OFF switch (2) to OFF.

The AILTECH 71 is factory wired for 115-V operation. To operate it with a 230-V input, the primary of T1 must be changed from parallel operation to series operation. To do this, rewire the input terminal strip (Figure 3) as follows:

1. Remove the red-black wire from the terminal with the red wire.
2. Remove the black-yellow and green-black wires from the terminal with the yellow wire.
3. Tie the black-yellow and red-black wires to the end terminal.
4. Connect the black wire to the terminal with the red wire.
5. Connect green-black wire to terminal with the yellow wire.
6. Replace F1 (1.5 A) with a 3/4-A slow blow fuse.

NOTE

This procedure is applicable to instruments with serial numbers under 900. For units with serial numbers 900 and above, remove the two jumpers from the input terminal strip and replace one jumper between terminals 2 and 3 as shown in Figure 3.



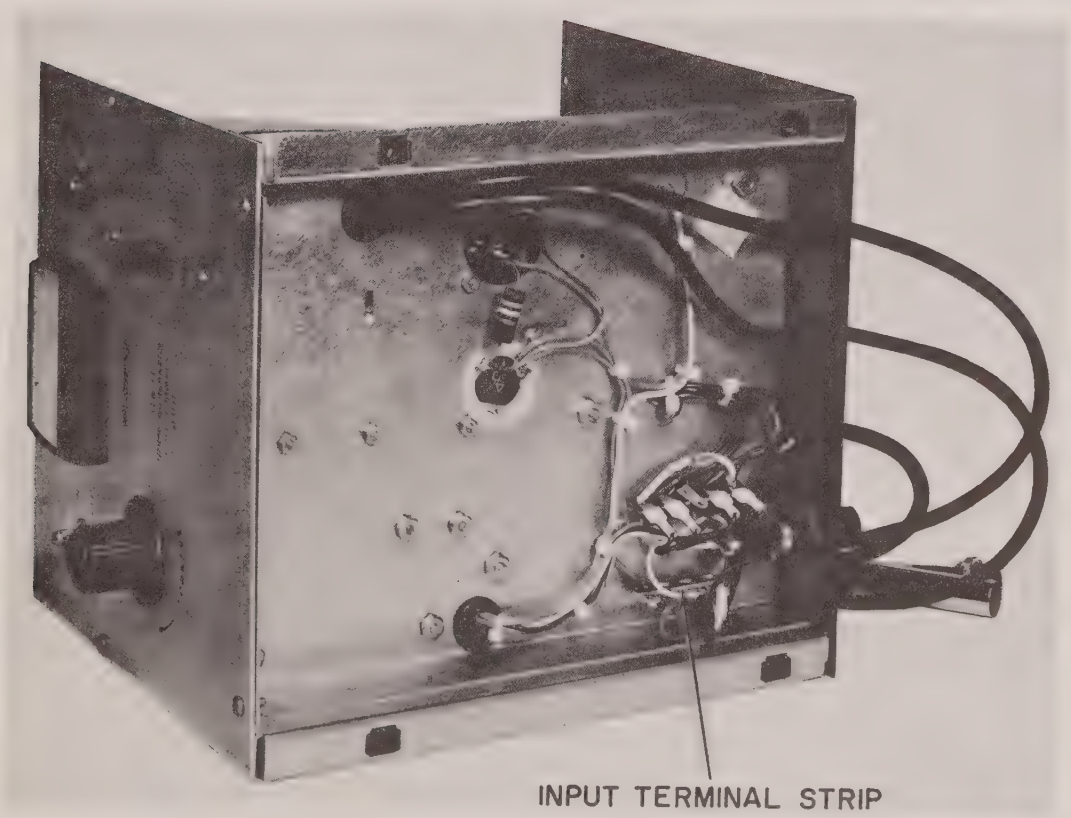


FIGURE 3. INPUT TERMINAL STRIP

SECTION V
THEORY OF OPERATION

The AILTECH 71 generates a spike voltage to fire the gas discharge tube in the AILTECH 70 Noise Generators and supplies sufficient anode current to maintain the tube in operation. Refer to the schematic diagram (Figure 4).

Power is supplied to the input through double-pole single-throw POWER ON OFF switch (S2). The 120-V, 3-W indicator lamp (I1) indicates the presence of input power. The 0.001-μF capacitors (C4A and C4B) are placed across the input to filter any RF components that might be present in the AC supply line. An isolation

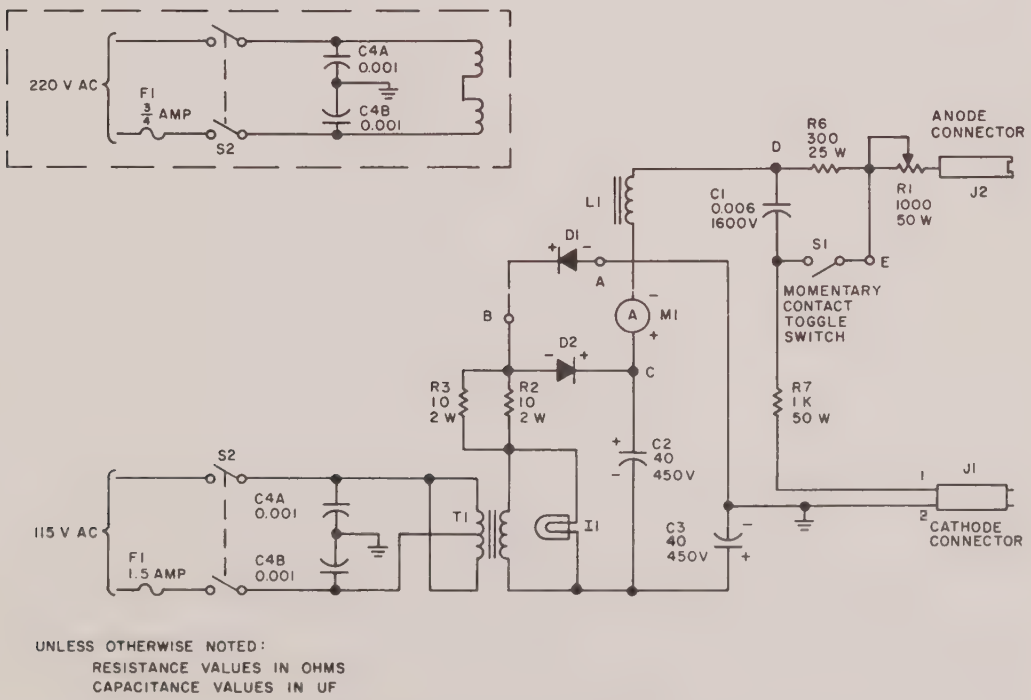
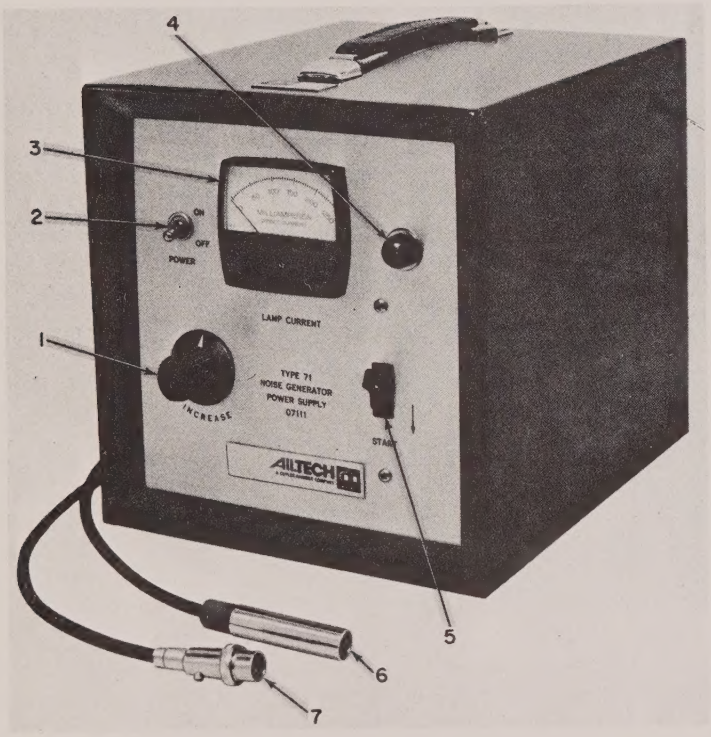


FIGURE 4. SCHEMATIC DIAGRAM OF AILTECH 71

transformer (T1) is used together with a conventional type of half-wave voltage-doubler circuit. Silicon rectifiers are used. LAMP CURRENT meter M1 (in series with a 4-henry choke and the anode) indicates a gas discharge current in the gas tube. R1 (variable) and R7 (fixed) are also in series with the anode, and act as current limiters. The 0.006-μF capacitor (C1) across the START switch minimizes arcing when the switch is operated.

With POWER ON OFF switch (S2) in the ON position, various DC voltages are generated. The input AC voltage to the AILTECH 71 is rectified by the silicon-rectifier circuit. The resulting DC voltage is filtered by two 40-μF electrolytic capacitors (C2 and C3). When spring-loaded START switch (S1) is released, a spike of about 2000 V is generated across the tube. The generation of spike voltage facilitates firing the gas discharge tube. The high spike voltage is a result of the sudden change in current in the choke when the START switch is released. The current through the choke (L1) then discharges through the limiting resistors and the anode; thus, the gas in the tube is ionized.



1. INCREASE current control
2. POWER ON OFF switch
3. LAMP CURRENT meter
4. Indicator lamp
5. START switch
6. Anode connector
7. Cathode connector

FIGURE 2. FRONT-PANEL CONTROLS AND INDICATORS

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